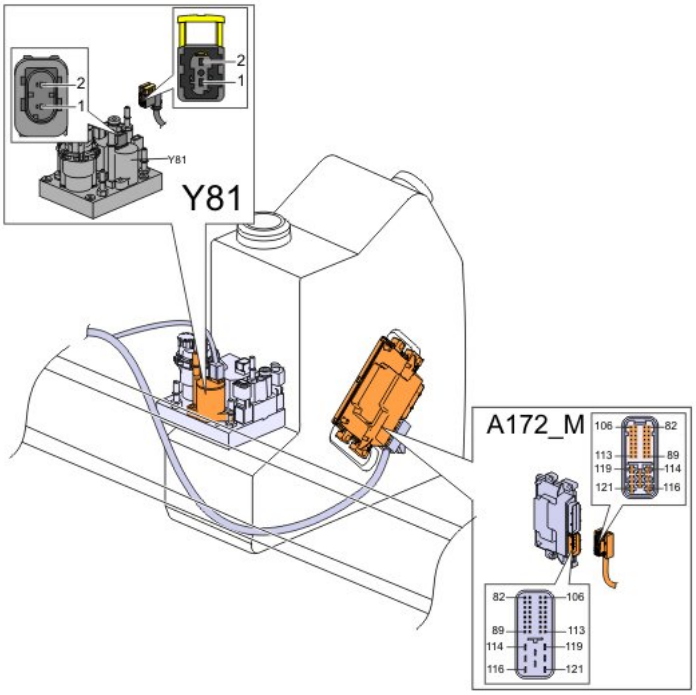
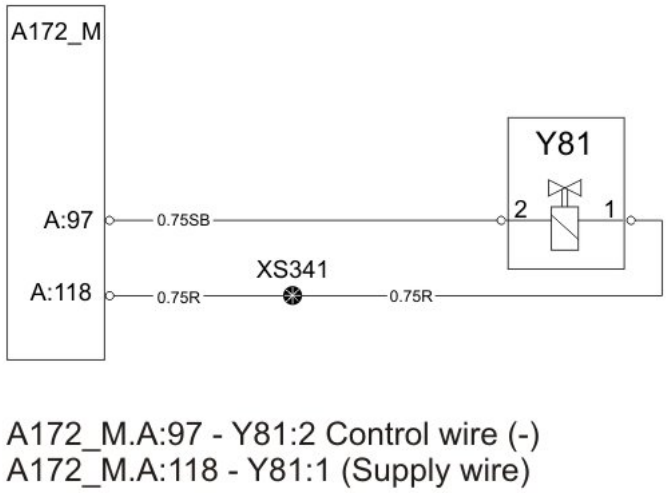
ACM P20B2 Reductant heater coolant control valve performance/stuck open

Y81: Aftertreatment AdBlue tank heater valve	Schematics: Y81
	

Fault type	Condition for Fault	Observable Symptoms	Possible cause
ACM P20B2 00	AdBlue in tank, temperature too high.	None	Aftertreatment AdBlue tank heater valve.

First perform fault tracing on the following active or inactive fault codes(s):

Relevant fault codes:

- **ACM - P20B3 - 00**

Verification:

Purpose:	Conditions:	Evaluation:
Verification - No Communication.	• Start and run engine. • Warm up the engine until the engine coolant temperature reach at least 55ºC. • Feel if the AdBlue hoses are getting warmer. • Feel if the AdBlue heating valve gets warmer and see if the tank temperature increases.	• If the fault code is not set during the verification the fault may be corrected. • The status of the diagnostic process in the control unit can not be tested without communication with the vehicle. • The fault code may appear later when the vehicle has been returned to service.