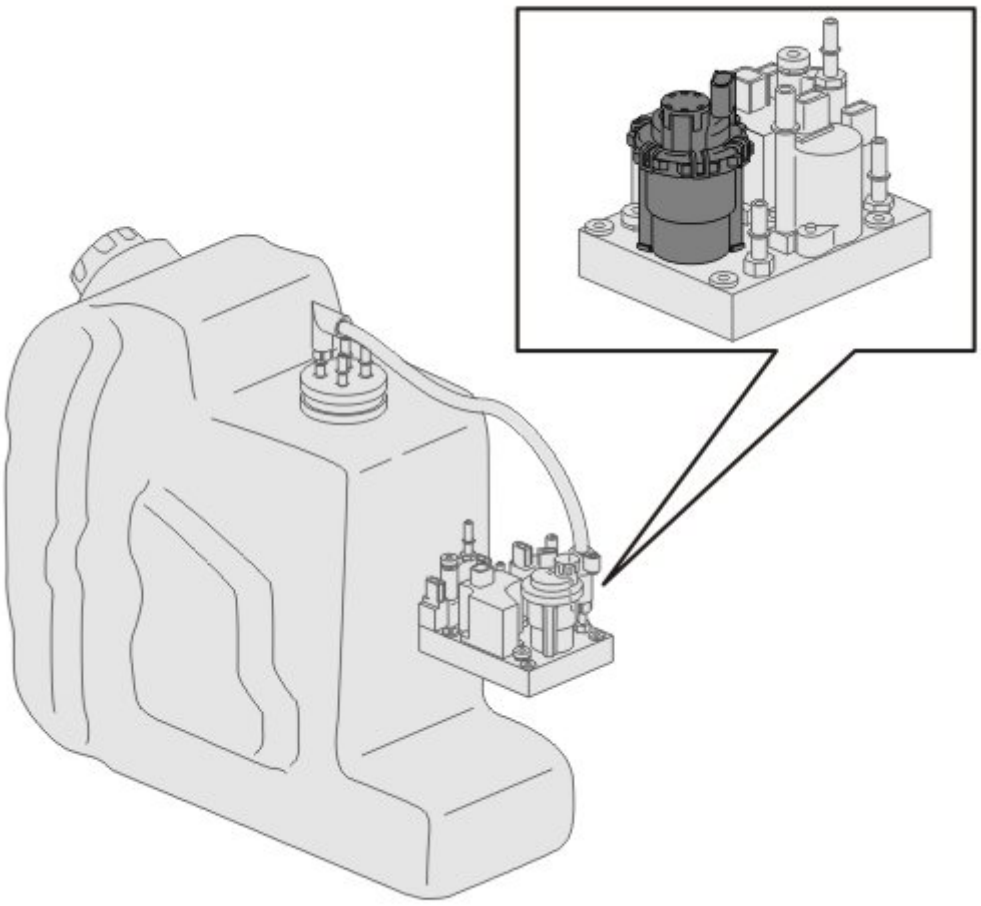


Fault type	Condition for Fault	Observable Symptoms	Possible cause
P20E9 FTB 97	• None.	• Aftertreatment DEF Pump Bleed Orifice.	• Restricted orifice in the aftertreatment fuel manifold. • Broken hoses and/or connections. • Aftertreatment AdBlue pump.

- Test Nozzle for restrictions using workshop air supply.
- Check if there is leakage from hoses or connections.
- Check that the hoses are not damaged or pinched and that they are free from folds.
- Check that the hose connections on the tank are intact.
- Use compressed air and check that the hose(s) are not restricted.
- Check the tank ventilation.
- Check that the vent port and hose are unobstructed.
- Check for swapped DEF Tank coolant hoses.